

pulse & pulse interface

Press Correction Firing Guide

	Start Temp	Closing Time	Vacuum Start	Temp ↑ in °C/min	Final Temp	Holding Time	Cooling Time
Press Correction (i1-i5)	450°C	4 min.	450°C	45°C	880°C	1 min.	1 min.
Stains & Low Fusing Correction (ES-2)	450°C	4 min.	450°C	45°C	740°C	1 min.	1 min.
Glaze	450°C	4 min.	450°C	45°C	720°C	1 min.	1 min.

Press Correction: To make corrections on the pressed objects, use the ceramic powders i1-i5 designated for this purpose. the necessary firing paramters are depicted in the table above.

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