pulse & pulse interface

Layering Ceramic Firing Guide

	Start Temp	Closing Time	Vacuum Start	Temp ↑ in °C/min	Final Temp	Holding Time	Cooling Time
1st + 2nd Opaque Firing	450°C	8 min.	400°C	55°C	950°C	1 min.	1 min.
1st Dentin Firing	450°C	4 min.	400°C	45°C	790°C	1 min.	1 min.
2nd Dentin Firing	450°C	4 min.	400°C	45°C	780°C	1 min.	1 min.
Glaze	450°C	4 min.	N/A	45°C	760°C	1 min.	1 min.
Corrective	450°C*	4 min.	400°C	45°C	710°C	1 min.	1 min.

*Please refer to alloy manufacturer data

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